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### **PILZ: Safe press braking with large tools**

Now possible thanks to the new operating mode of the camera-based protection and measuring system PSEnvip.

Some tools used on press brakes cannot be safeguarded using a conventional solution on account of their size. For in accordance with the standard EN12622, each bending line must be protected by a protected field 15 mm in advance, on the operator side. A requirement for complying with this normative specification is that the tool is completely within the protection system's field of vision.

PSEnvip with classification of various tool sizes

With the new special tools function certified by TÜV Nord, classification of various tool sizes is now available for PSEnvip: while protection in tool class 1 is in compliance with the standards, with tools of class 2 and 3 the camera image can only partially detect the tool on account of its size.

PSEnvip safely monitors large tool shapes

PSEnvip is able to monitor even large tool shapes safely by raising the switchover point or changing the speed when descending towards the plate. The camera-based protection and measuring system checks the tool contour and assigns it to tool class 1, 2 or 3. The established class is communicated to the control system, which then issues enables for class 2 and 3 tools and monitors the switchover points defined via the risk analysis.

All types of PSEnvip can be used on presses with large tools, whether it's the base version with PNOZmulti, the productive version PSS 4000 or a version with bending angle measurement.

Further benefits with PSEnvip:

Highly robust, resistant to vibration

High availability thanks to tolerance to reflection and external/diffused light via LED light

Up to 30% productivity increase with the automation system PSS 4000

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Desigo V5: Innovations from Siemens increase building efficiency

The Siemens Building Technologies Division has introduced version 5 of its Desigo building automation system. Its innovative products such as Total Room Automation as well as efficiency features, like RoomOptiControl and Eco Monitoring, give building operators and users an active role in energy management, leading to permanent reductions in energy and maintenance costs. A state-of-the-art building automation system is always optimized for energy-efficient operation. However, these optimized settings may start to drift over time. One of the underlying causes is often a lack of transparency for users who simply don't know how the setpoint changes they make can impact energy consumption. This is particularly true for air-conditioned rooms which are also equipped with lighting and sun protection controls. The new version of Desigo keeps room users and building operators apprised of the building's efficiency status. Feedback to users is given using the innovative Green Leaf display, adapted to the expertise and control options of each user group. The system makes it possible to change settings if needed to restore optimal energy efficiency. A study by Technische Universität München (TUM) indicates that by actively involving operators and users in the energy management of a building, energy consumption can be reduced by up to 25% without affecting comfort.

Total Room Automation offers energy savings without reducing comfort

The open, programmable room automation range Desigo Total Room Automation (TRA) is a holistic solution encompassing the HVAC, lighting and shading disciplines. Desigo TRA uses an innovative efficiency feature called RoomOptiControl. It automatically detects unnecessary energy consumption in the room and notifies users by changing the color of the Green Leaf icon on the QMX3 room control unit: If room operations are energy efficient, this icon is green. If settings made by a room user lead to unnecessary energy consumption, the icon turns red. To reset room control to energy efficient operation, the user simply presses the display and the Green Leaf icon returns to green.

Using BACnet/IP, PXC3 room automation stations—also part of the TRA package—are integrated seamlessly into the PX automation level with its primary systems (heating generators, HVAC main units and cooling generators). The primary systems are controlled directly through the demand signals from the rooms. This means that the primary systems are only turned on if needed and their operation is adjusted so it meets the room requirements without exceeding them. One room automation station can cover multiple rooms. TRA offers complete integration of KNX, DALI and EnOcean devices; existing or new sensors and actuators from Siemens can be incorporated as well.

Eco Monitoring to reduce energy consumption and wear

Eco Monitoring is another innovative efficiency feature of Desigo. It monitors ongoing operations of HVAC systems based on energy-related quality condition indicators such as readings from temperature, humidity and pressure sensors, runtime, switching behavior and operational performance of the systems. Should deviations from the target state, inefficient operations or increased energy consumption occur, the building operator is notified via the Green Leaf display on the Desigo Insight management station. Current and future international standards (such as EN 15323:2007) require such a feature in order to optimize building operations over the long term.

Desigo Eco Monitoring not only helps optimize energy consumption, it also reduces wear. Thanks to its dynamic behavior and timely reporting, the Eco Monitoring feature recognizes unfavorable system operations early on, allowing operators to intervene immediately before any negative impact occurs. If desired, operators can choose to be notified of unusual events via text messaging (SMS), fax or e-mail.

Expanded networking of the automation level

Starting with version 5, Desigo also offers expanded end-to-end networking of the automation level. Enhanced support for communications standards ensures efficient system integration. The PXC series of compact automation stations has a higher number of universal inputs/outputs, which makes them much more flexible. To protect existing investments, different device generations, such as PTM and TX I/O modules and RXC room controllers, can be used in parallel on the same PX automation station.